

1-126



Material Safety Data Sheet

Section 1: Product & Company Identification

Product Name: Heavy Duty Silicone Mold Release

Product Number (s): 03302

Manufactured By:

CRC Industries, Inc.
885 Louis Drive
Warminster, PA 18974
www.crcindustries.com

General Information	(215) 674-4300
Technical Assistance	(800) 521-3168
Customer Service	(800) 272-4620
24-Hr Emergency (CHEMTREC)	(800) 424-9300

Section 2: Hazards Identification

Emergency Overview

Appearance & Odor: Clear, oily, colorless liquid, slight ethereal odor.

CAUTION
Contents Under Pressure

As defined by OSHA's Hazard Communication Standard, this product is hazardous.

Potential Health Effects:

- EYE: May cause temporary irritation.
- SKIN: Concentrated spray may cause freezing of skin area.
- INHALATION: Excessive inhalation can produce dizziness, nausea, and headache.
- INGESTION: Ingestion of small quantities is not expected to cause health effects.
- CHRONIC EFFECTS: None known
- TARGET ORGANS: None known

Medical Conditions Aggravated by Exposure:

Unknown

See Section 11 for toxicology and carcinogenicity information on product ingredients.

Section 3: Composition/Information on Ingredients

COMPONENT	CAS NUMBER	% by Wt.
Dimethylpolysiloxane	63148-62-9	2 - 8
Dimethyl ether	115-10-6	40 - 50
1,1,1,2-Tetrafluoroethane (HFC-134a)	811-97-2	40 - 50

Section 4: First Aid Measures

Eye Contact: Immediately flush with plenty of water for 15 minutes. Call a physician if irritation persists.

Skin Contact: Remove contaminated clothing and wash affected area with soap and water. Call a physician if irritation persists. Wash contaminated clothing prior to re-use.

Inhalation: Remove person to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult give oxygen. Call a physician.

Ingestion: For ingestion of large quantities, contact a physician or poison control center.

Note to Physicians: Treat symptomatically.

Section 5: Fire-Fighting Measures

Flammable Properties: This product is non-flammable in accordance with aerosol flammability definitions (16 CFR 1500.3(c)(6)).

Flash Point:	ND	Upper Explosive Limit:	ND
Autoignition Temperature:	ND	Lower Explosive Limit:	ND

Suitable Extinguishing Media: Dry chemical, CO₂, foam

Products of Combustion: HF and other fluorine compounds.

Protection of Fire-Fighters: Firefighters should wear self-contained, NIOSH-approved breathing apparatus for protection against suffocation and possible toxic decomposition products. Proper eye and skin protection should be provided. Use water spray to keep fire-exposed containers cool and to knock down vapors which may result from product decomposition.

Section 6: Accidental Release Measures

Personal Precautions: Use personal protection recommended in Section 8.

Environmental Precautions: Take precautions to prevent contamination of ground and surface waters. Do not flush into sewers or storm drains.

Methods for Containment & Clean-up: Dike area to contain spill. Ventilate the area with fresh air. If in confined space or limited air circulation area, clean-up workers should wear appropriate respiratory protection. Recover or absorb spilled material using an absorbent designed for chemical spills. Place used absorbents into proper waste containers.

Section 7: Handling and Storage

Handling Procedures: Do not drop, puncture or incinerate. Do not spray on floors.

Storage Procedures: Store in a cool dry area out of direct sunlight. Aerosol cans must be maintained below 120 F to prevent cans from rupturing.

Aerosol Storage Level: 1

Section 8: Exposure Controls/Personal Protection

Exposure Guidelines:

COMPONENT	OSHA		ACGIH		OTHER		UNIT
	TWA	STEL	TWA	STEL	TWA	SOURCE	
Dimethylpolysiloxane	NE	NE	NE	NE	NE		
Dimethyl ether	NE	NE	NE	NE	1000	AIHA	ppm
1,1,1,2-Tetrafluoroethane	NE	NE	NE	NE	1000	AIHA	ppm
N.E. – Not Established (c) – ceiling (s) – skin (v) – vacated							

Engineering Controls: Area should have ventilation to provide fresh air. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at the source, preventing dispersion into the general work area. Use mechanical means if necessary to maintain vapor levels below the exposure guidelines. If working in a confined space, follow applicable OSHA regulations.

Respiratory Protection: None required for normal work where adequate ventilation is provided. Use NIOSH-approved self-contained breathing apparatus (SCBA) in confined spaces and for emergencies.

Eye/face Protection: For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

Skin Protection: Use protective gloves such as nitrile. Also, use full protective clothing if there is prolonged or repeated contact of liquid with skin.

Section 9: Physical and Chemical Properties

Physical State: liquid

Color: clear, colorless

Odor: slight ethereal odor

Specific Gravity: 1.0

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Initial Boiling Point: ND

Freezing Point: <-50°F

Vapor Pressure: ND

Vapor Density: >1 (air = 1)

Evaporation Rate: ND (ether = 1)

Solubility: Partially soluble

pH: NA

Volatile Organic Compounds: wt %: 48.4 g/L: 484.6 lbs./gal: 4.04

Section 10: Stability and Reactivity

Stability: Stable

Conditions to Avoid: Open flames and high temperatures

Incompatible Materials: Powdered or alkaline earth materials

Hazardous Decomposition Products: HF and other fluorine compounds

Possibility of Hazardous Reactions: No

Section 11: Toxicological Information

Long-term toxicological studies have not been conducted for this product. The following information is available for components of this product.

ACUTE EFFECTS

<u>Component</u>	<u>Test</u>	<u>Result</u>	<u>Route</u>	<u>Species</u>
Dimethylpolysiloxane	LD50	>17 g/kg	Oral	Rat
Dimethylpolysiloxane	LD50	>2 g/kg	Dermal	Rabbit
Dimethyl ether	LC50	308.5 mg/L/4H	Inhalation	Rat

CHRONIC EFFECTS

Carcinogenicity:

	<u>Component</u>	<u>Result</u>
OSHA:	None listed	
IARC:	None listed	
NTP:	None listed	

Mutagenicity: Unknown

Other: None

Section 12: Ecological Information

Ecological studies have not been conducted for this product. The following information is available for components of this product.

Ecotoxicity: Dimethyl ether – 96 Hr LC50 water flea: 1852 mg/L (QSAR Modeling)
Persistence / Degradability: No information available

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Bioaccumulation / Accumulation: No information available
Mobility in Environment: No information available

Section 13: Disposal Considerations

Disposal: The dispensed liquid product is not a RCRA hazardous waste. Aerosols should be fully discharged and depressurized prior to disposal. Empty containers may be recycled.
Full aerosol containers should be managed as a reactive hazardous waste: D003

All disposal activities must comply with federal, state and local regulations. Local regulations may be more stringent than state or national requirements.

Section 14: Transport Information

Proper shipping description:

US DOT (ground): Consumer Commodity, ORM-D

Special Provisions: None

Section 15: Regulatory Information

U.S. Federal

Toxic Substances Control Act (TSCA):

All ingredients are either listed on the TSCA inventory or are exempt.

Comprehensive Environmental Response, Compensation and Liability Act (CERCLA):

Reportable Quantities (RQ's) exist for the following ingredients: None

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Superfund Amendments Reauthorization Act (SARA) Title III:

Section 302 Extremely Hazardous Substances (EHS): None

Section 311/312 Hazard Categories:	Fire Hazard	No
	Reactive Hazard	No
	Release of Pressure	Yes
	Acute Health Hazard	No
	Chronic Health Hazard	No

Section 313 Toxic Chemicals: This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:
None

Clean Air Act:

Section 112 Hazardous Air Pollutants (HAPs): None

State Regulations

California Safe Drinking Water and Toxic Enforcement Act (Prop 65):

This product may contain the following chemicals known to the state of California to cause cancer, birth defects or other reproductive harm: NONE

State Right to Know:

New Jersey: 115-10-6
Pennsylvania: 115-10-6
Massachusetts: 115-10-6
Rhode Island : 115-10-6

Additional Regulatory Information: Dimethyl ether and 1,1,1,2-Tetrafluoroethane are SNAP-approved substitutes for ozone depleting substances when used as aerosol propellants.

Section 16: Other Information

NFPA: Health: 1 Flammability: 1 Reactivity: 0
HMIS: Health: 1 Flammability: 1 Reactivity: 0 PPE: B

Prepared By: Michelle Rudnick
CRC #: 3302
Revision Date: 12/04/2007

Changes since last revision: MSDS reformatted in accordance with ANSI Z400.1-2004

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label.

CAS: Chemical Abstract Service NA: Not Applicable
ppm: Parts per Million ND: Not Determined
TCC: Tag Closed Cup NE: Not Established
PMCC: Pensky-Martens Closed Cup g/L: grams per Liter
PPE: Personal Protection Equipment lbs./gal: pounds per gallon
TWA: Time Weighted Average STEL: Short Term Exposure Limit
OSHA: Occupational Safety and Health Administration
ACGIH: American Conference of Governmental Industrial Hygienists
NIOSH: National Institute of Occupational Safety & Health